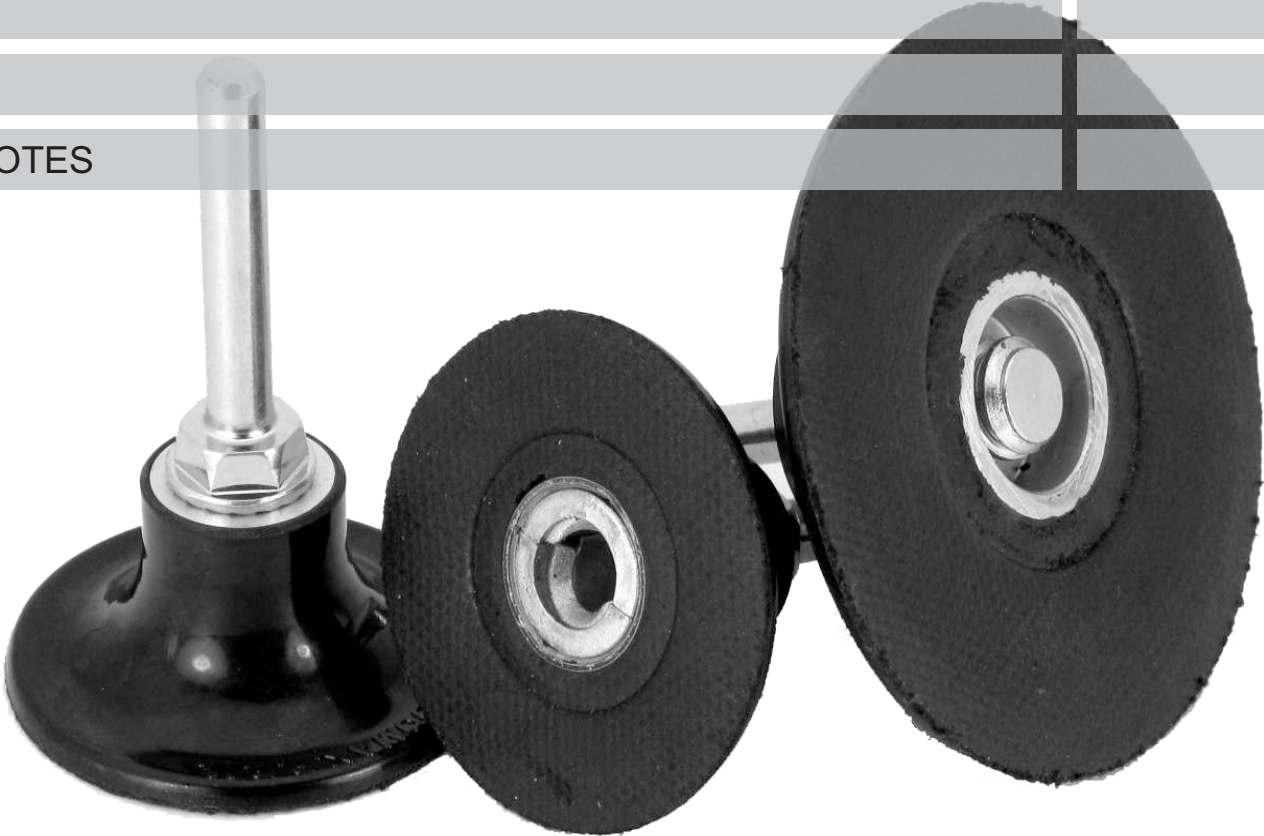
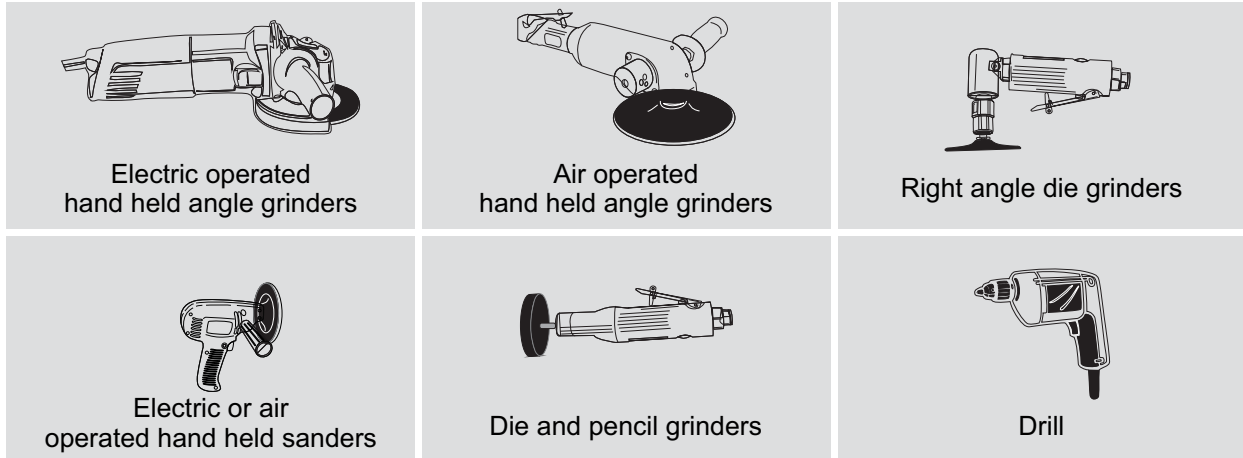




REFERENCE & APPLICATION GUIDE	
RUBBER HOLDERS	
BACKING PADS	
NOTES	



Below are machine types where accessories are used



#### Air-Cooled Backing Pad

- \* Designed for demanding applications
- \* Slotted hub design and curved ribs draw cool air behind disc
- \* Cooler grinding reduces loading and extends discs life
- \* All pads have a 5/8"-11 threaded female hub for mounting.

Backing Pad **HARDNESS** should be selected depending on the application and abrasive.  
Below are general rules.

Firm Pads	For aggressive cutting. Recommended with coarse grits. Ceramic abrasive.
Medium Pads	For all purpose applications and all abrasives.
Soft Pads	For contour grinding and finishing.

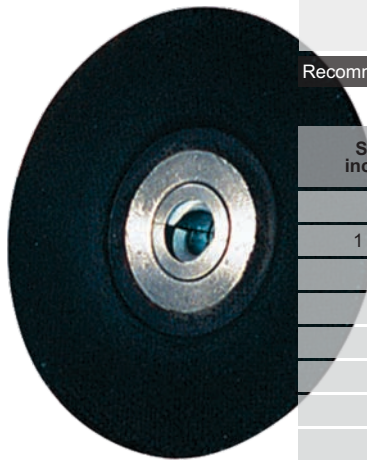
**Holders:** Firm holders results in more aggressive stock removal while soft holders work on contour surfaces and produce a better finish.



Firm Holders	For aggressive applications. Recommended with coarse Zirconia and Ceramic abrasives.
Medium Holders	For all purpose applications and all abrasives.
Soft Holders	For contour grinding and finishing.

#### FOR OPERATOR SAFETY

Follow ANSI and OSHA regulations	Wear a dust mask	Wear safety gloves
Wear safety glasses and ear muffs	Do not exceed operating speed	Read instructions



## RUBBER HOLDERS

Heavy duty rubber pad, aluminum core with removable steel shank. For use with QCD and SCD, R Style (3M, Plastic).

Recommended use on:		Die Grinders		Drills					
Size inches	Size mm	Hardness	Shank	Type	Item No.		Max RPM	Qty Pkg	
1	25	Medium	1/4	"R"	291000RM		40,000	1-10	
1 1/2	40	Medium	1/4	"R"	291500RM		30,000	1-10	
2	50	Medium	1/4	"R"	292000RM		25,000	1-10	
2	50	Soft	1/4	"R"	292000RS		25,000	1-10	
2	50	Firm	1/4	"R"	292000RF		25,000	1-10	
3	75	Medium	1/4	"R"	293000RM		20,000	1-10	
3	75	Soft	1/4	"R"	293000RS		20,000	1-10	
3	75	Firm	1/4	"R"	293000RF		20,000	1-10	

**292000RM**

Note: • Other size and types available upon request



## RUBBER HOLDERS

Heavy duty rubber pad, aluminum core with removable steel shank. For use with QCD and SCD, S Style (Norton, Metal).

Recommended use on:		Die Grinders		Drills					
Size inches	Size mm	Hardness	Shank	Type	Item No.		Max RPM	Qty Pkg	
1	25	Medium	1/4	"R"	291000SM		40,000	1-10	
1 1/2	40	Medium	1/4	"R"	291500SM		30,000	1-10	
2	50	Medium	1/4	"R"	292000SM		25,000	1-10	
2	50	Soft	1/4	"R"	292000SS		25,000	1-10	
2	50	Firm	1/4	"R"	292000SF		25,000	1-10	
3	75	Medium	1/4	"R"	293000SM		20,000	1-10	
3	75	Soft	1/4	"R"	293000SS		20,000	1-10	
3	75	Firm	1/4	"R"	293000SF		20,000	1-10	

**292000SM**

Note: • Other size and types available upon request

## BACKUP PADS

Heavy duty rubber pad, aluminum core with removable steel shank. For use with QCD and SCD, R Style (3M, Plastic).

Recommended use on:

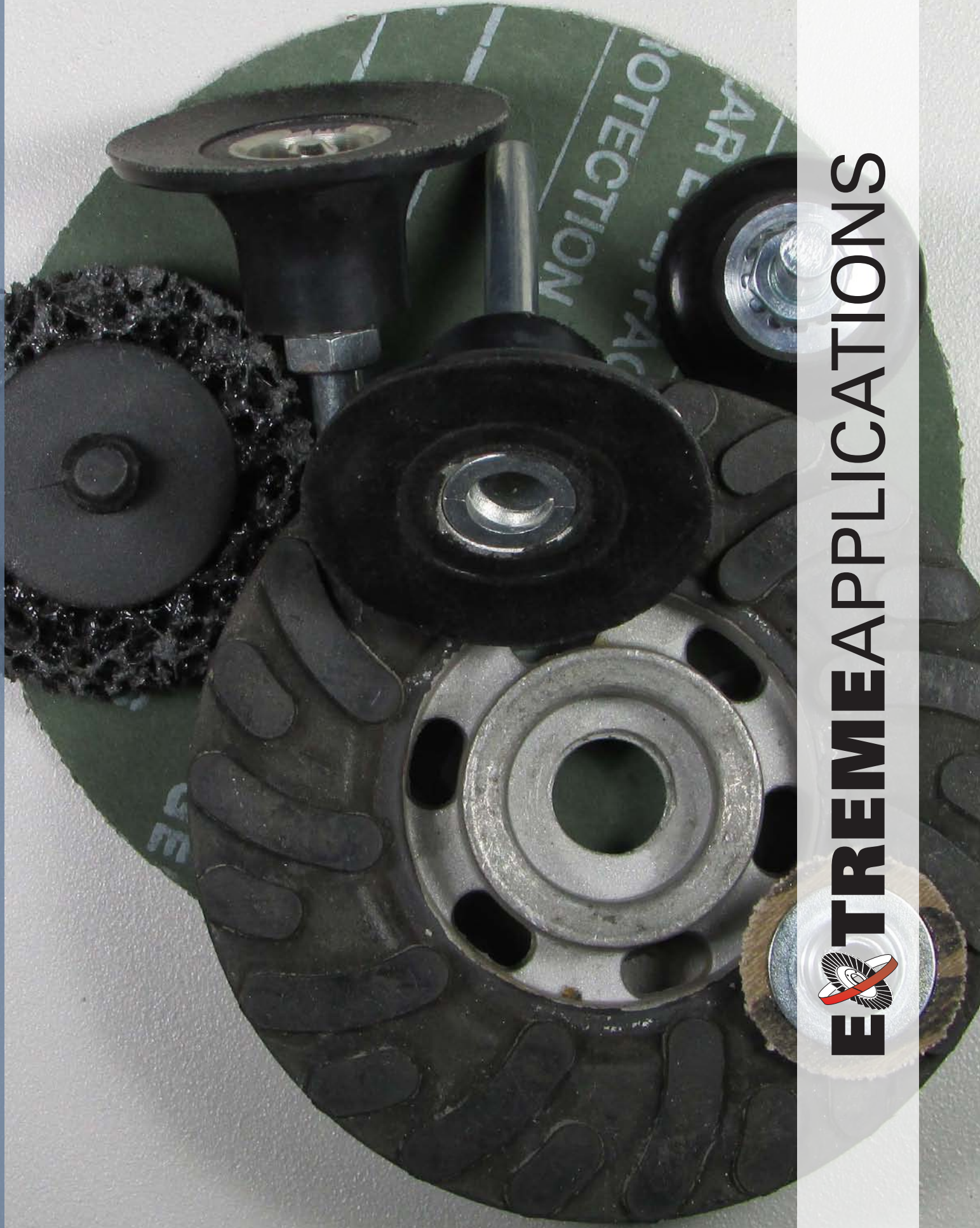


**295000HD**

Size inches	Size mm	Hardness	With Nut	Type	Item No.	Max RPM	Qty Pkg
4 1/2 X 5/8-11	115 X 5/8-11	Medium	NO	Rubber, Air Cooled	294500HD	11,000	1
5 X 5/8-11	125 X 5/8-11	Medium	NO	Rubber, Air Cooled	295000HD	10,000	1
7 X 5/8-11	180 X 5/8-11	Medium	NO	Rubber, Air Cooled	297000HD	8,600	1
4 1/2 X 5/8-11	115 X 5/8-11	Medium	YES	Nylon	294500N	11,000	1
5 X 5/8-11	125 X 5/8-11	Medium	YES	Nylon	295000N	10,000	1
4 1/2 X 5/8-11	115 X 5/8-11	Soft	YES	Rubber	EXK1003AP	11,000	1
5 X 5/8-11	125 X 5/8-11	Soft	YES	Rubber	EXK1004AP	10,000	1
7 X 5/8-11	180 X 5/8-11	Soft	YES	Rubber	EXK1006AP	8,600	1
5/8-11			YES	Nut for 4 1/2 Pads	11503004		1
5/8-11			YES	Nut for 5" and 7" Pads	11503003		1

Note: • Other size and types available upon request

**ACCESSORIES**



 **EXTREME APPLICATIONS**