

EXTREME PERFORMANCE



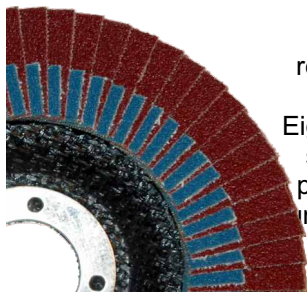
FLAP DISCS

FLAP DISCS

REFERENCE & APPLICATION GUIDE	
ZirCUT	
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Flap Discs are unique abrasive tools designed to grind and finish in one operation. There is no need to change tools, or for any additional process or backing pad. Flap Discs save your time and money.

Glued layers of abrasive material pieces, wear evenly and continuously expose new sharp grain, resulting in aggressive stock removal, long life and a constant smooth finish. Flap Discs run much cooler and last up to 20 times longer than RFD. They are safe, quiet and easy to control.



Our Flap Discs are manufactured using the highest quality components by gluing rectangular abrasive material pieces to backing. The abrasive cloth used for flaps is manufactured by one of the leading coated abrasives manufacturers in Germany. Eight layers of fiberglass or specially designed plastic and aluminum backings provide safe support for abrasive flaps, eliminating backing pads required for conventional paper, cloth, or fiber discs. Fiberglass backing does not contaminate or damage the surface of the work piece, and specially formulated adhesives provide a structural bond between the abrasive material and the backing for safe grinding.



Depending on the grinding angle and surface to be ground, Flap Discs are available in two styles:



Type 27 - has flat surface and can achieve maximum efficiency when applied at a work angle of 0-15°. These discs are the most suitable for grinding flat surfaces.




Type 29 - has a slightly conical surface, for grinding at 10-25° angle. These discs are the most suitable for grinding contoured surfaces.

Flap Disc Applications

- ✓ **GRINDING**
- ✓ **BLENDING**
- ✓ **EDGE CHAMFERING/BEVELING**
- ✓ **DEBURRING**
- ✓ **RUST REMOVAL**
- ✓ **FINISHING**

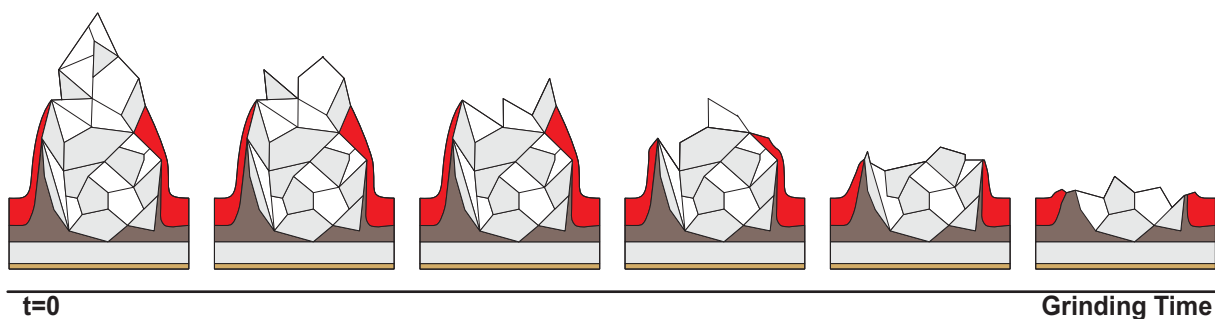
Recommended Flap Disc by Grit/Material Type:

GRIT SIZE	MATERIALS
24-40	Aluminum, soft non-ferrous metals, wood, and plastic
36-50	Unalloyed or low-alloyed steels, and low tensile strength stainless steels
60	High-alloyed, stainless, and tempering steels
80	High-alloyed steels and fine finish on all materials
120+	For extra fine finish on all materials







FLAP DISC FEATURES	FLAP DISC BENEFITS
High-tech self-sharpening grain	High stock removal rate
Top size grinding aid	Cool cutting
Durable backings	Safe use
Good balance	No vibration
Conical or flat shape to fit different applications	Use on a variety shapes and surfaces
Overlapping flaps	Rough grinding and fine finishing in one operation
Quick change option	Reduced disc change time
Broad grit and abrasive material range	Use on a wide variety of materials
More abrasives	Long life (measured in hours)
Trimable plastic backing	Maximum abrasive grain usage (up to 90%)
 <p>PATENTED</p> <p>5/8-11 THREADED INSERT FOR FLAP DISCS</p> <p>Available for 4 1/2", 5" and 6" discs. Any backing type.</p> <p>SAFE LOC</p>	Constant finish
	Low noise
	No loading
	No backing pad required
	High G-ratio (lower grinding cost)
	Less operator fatigue
	Decreased risk of burning
	Easy to store and handle

High-Tech Abrasives Self-Sharpening Ceramic Grain

Ceramic Grain-based products are ideal solutions where an aggressive cut and high performance are required. Such products achieve extremely high stock removal and long life due to their continuous self-sharpening characteristics. Ceramic grains are extremely hard, making products made with it suitable for grinding very hard and heat treated metals. Products made with Ceramic Grain are safer to use during grinding due to the minimal amount of sparks being produced.



FOR OPERATOR SAFETY

 Follow ANSI and OSHA regulations	 Wear a dust mask	 Wear safety gloves
 Wear safety glasses and ear muffs	 Do not exceed operating speed	 Read instructions

Recommended Flap Disc by Grit/Application:

GRIT SIZE	APPLICATION
24-40	Heavy grinding
36-60	Weld blending/chamfering/beveling
40-80	Deburring/heavy rust removal
60-80	Cleaning/blending
80-120+	Cleaning/finishing

FLAP DISCS ADVANTAGE: GRIND AND FINISH IN ONE OPERATION

In the past, grinding wheels were used for grinding and fibre discs for blending and finishing. Flap Discs can be used for both operations saving time and increasing operator productivity.

Flap Discs vs. Grinding Wheels:



More aggressive
Cooler cutting
Better surface finish
Less vibration
Less noise



Flap Discs vs. Fibre Discs:



20 times longer life
Fewer disc changes
Consistent finish
No back-up pad
Easier storage



Working Pressure: Higher pressure results in more aggressive stock removal while lower pressure produces better finish.

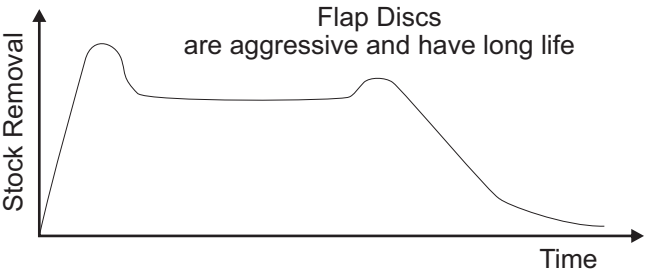
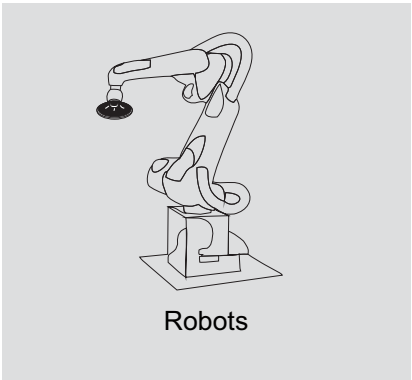
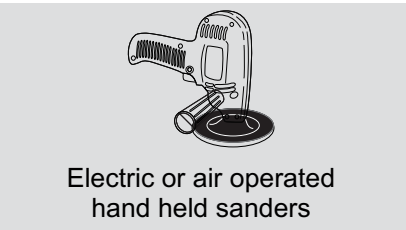
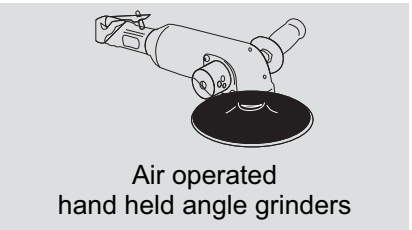
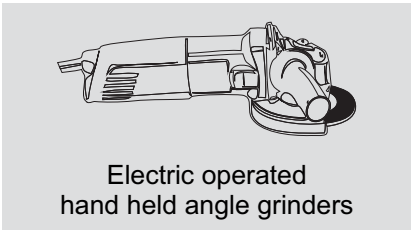
Finish: Due to the nature of Flap Discs, use one grit size coarser than fiber discs, except in 24 and 36 grit.

NOTES

NOT LISTED BUT ALSO AVAILABLE:

- 6" Flap Discs
- Retail packaged discs
- T27F Corner Grinding Flap Discs
- Flap Discs with abrasive material and grit other than those listed
- Custom Flap Discs
- Double flap configuration Flap Discs
- For Non-Stock items made from abrasive material and backings that we carry in our inventory, minimum quantity is 100 discs per grit.
- For Non-Stock items made from abrasive material and backings that we do not carry in our inventory, minimum quantity is 250 discs per grit.
- Please contact customer service for item numbers, prices, and delivery.

Flap Discs are designed for machine types below:





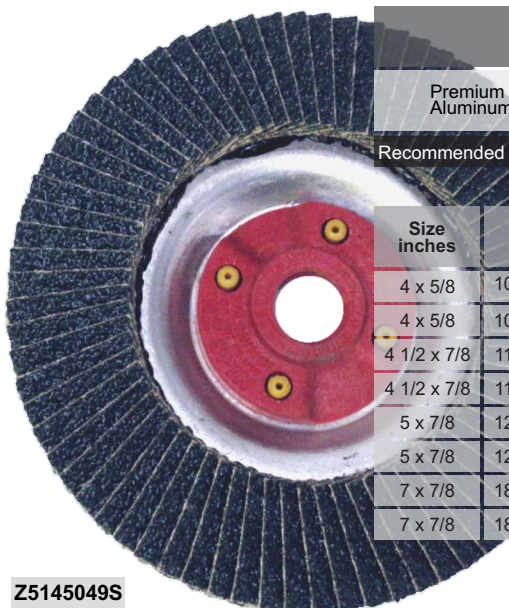
Z5045047

ZirCUT

Premium Zirconia Abrasive Material made with Poly-Cotton cloth for best performance on all angle grinders. Fibreglass Backing.

Recommended use on:		Stainless Steels		Alloyed Steels		Tool Steels		Carbon Steels	
		Sheet Metal		Non Ferrous Metals		Cast Iron			
Size inches	Size mm	Type	Item No. by Grit					Max RPM	Qty Pkg
			36	40	60	80	120		
4 x 5/8	100 x 16	Z27F	Z5040037	Z5040047	Z5040067	Z5040087	Z5040127	15,300	10
4 x 5/8	100 x 16	Z29F	Z5040039	Z5040049	Z5040069	Z5040089	Z5040129	15,300	10
4 1/2 x 7/8	115 x 22	Z27F	Z5045037	Z5045047	Z5045067	Z5045087	Z5045127	13,300	10
4 1/2 x 7/8	115 x 22	Z29F	Z5045039	Z5045049	Z5045069	Z5045089	Z5045129	13,300	10
5 x 7/8	125 x 22	Z27F	Z5050037	Z5050047	Z5050067	Z5050087	Z5050127	12,200	10
5 x 7/8	125 x 22	Z29F	Z5050039	Z5050049	Z5050069	Z5050089	Z5050129	12,200	10
6 x 7/8	150 x 22	Z27F	Z5060037	Z5060047	Z5060067	Z5060087	Z5060127	10,200	10
6 x 7/8	150 x 22	Z29F	Z5060039	Z5060049	Z5060069	Z5060089	Z5060129	10,200	10
7 x 7/8	180 x 22	Z27F	Z5070037	Z5070047	Z5070067	Z5070087	Z5070127	8,500	10
7 x 7/8	180 x 22	Z29F	Z5070039	Z5070049	Z5070069	Z5070089	Z5070129	8,500	10

Available with: • SAFE LOC 5/8-11 quick change hub on 4 1/2, and 5 discs. For item number add S to the end of the existing number.
• 5/8-11 Zinc Flange to 4.5" & 5" discs. For item number add H to the end of the existing number.



Z5145049S

ZirCUT PRO

Premium Zirconia Abrasive Material made with Poly-Cotton cloth for best performance on all angle grinders. Aluminum Backing for demanding applications where high pressure and high stock removal is required.

Recommended use on:		Stainless Steels		Alloyed Steels		Tool Steels		Carbon Steels	
		Sheet Metal		Non Ferrous Metals		Cast Iron			
Size inches	Size mm	Type	Item No. by Grit				Max RPM	Qty Pkg	
			40	60	80	120			
4 x 5/8	100 x 16	Z27A	Z5140047	Z5140067	Z5140087	Z5140127	15,300	10	
4 x 5/8	100 x 16	Z29A	Z5140049	Z5140069	Z5140089	Z5140129	15,300	10	
4 1/2 x 7/8	115 x 22	Z27A	Z5145047	Z5145067	Z5145087	Z5145127	13,300	10	
4 1/2 x 7/8	115 x 22	Z29A	Z5145049	Z5145069	Z5145089	Z5145129	13,300	10	
5 x 7/8	125 x 22	Z27A	Z5150047	Z5150067	Z5150087	Z5150127	12,200	10	
5 x 7/8	125 x 22	Z29A	Z5150049	Z5150069	Z5150089	Z5150129	12,200	10	
7 x 7/8	180 x 22	Z27A	Z5170047	Z5170067	Z5170087	Z5170127	8,500	10	
7 x 7/8	180 x 22	Z29A	Z5170049	Z5170069	Z5170089	Z5170129	8,500	10	

Available with: • SAFE LOC 5/8-11 quick change hub on 4 1/2, and 5 discs. For item number add S to the end of the existing number.
• 5/8-11 Zinc Flange to 4.5" & 5" discs. For item number add H to the end of the existing number.



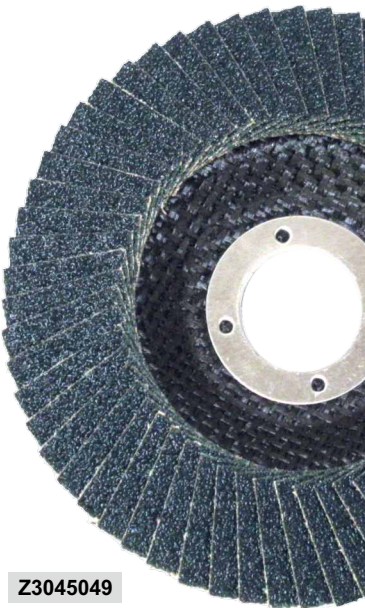
ZeeCUT

Premium Zirconia Abrasive Material made with Poly-Cotton cloth for best performance on all angle grinders. Fibreglass Backing.

Recommended use on:		Stainless Steels		Alloyed Steels		Tool Steels		Carbon Steels	
		Sheet Metal		Non Ferrous Metals		Cast Iron			
Size inches	Size mm	Type	Item No. by Grit					Max RPM	Qty Pkg
			36	40	60	80	120		
4 x 5/8	100 x 16	ZE27F	Z4040037	Z4040047	Z4040067	Z4040087	Z4040127	15,300	10
4 x 5/8	100 x 16	ZE29F	Z4040039	Z4040049	Z4040069	Z4040089	Z4040129	15,300	10
4 1/2 x 7/8	115 x 22	ZE27F	Z4045037	Z4045047	Z4045067	Z4045087	Z4045127	13,300	10
4 1/2 x 7/8	115 x 22	ZE29F	Z4045039	Z4045049	Z4045069	Z4045089	Z4045129	13,300	10
5 x 7/8	125 x 22	ZE27F	Z4050037	Z4050047	Z4050067	Z4050087	Z4050127	12,200	10
5 x 7/8	125 x 22	ZE29F	Z4050039	Z4050049	Z4050069	Z4050089	Z4050129	12,200	10
7 x 7/8	180 x 22	ZE27F	Z4070037	Z4070047	Z4070067	Z4070087	Z4070127	8,500	10
7 x 7/8	180 x 22	ZE29F	Z4070039	Z4070049	Z4070069	Z4070089	Z4070129	8,500	10

Z4045049

Available with: • SAFE LOC 5/8-11 quick change hub on 4 1/2, and 5 discs. For item number add S to the end of the existing number.
• 5/8-11 Zinc Flange to 4.5" & 5" discs. For item number add H to the end of the existing number.



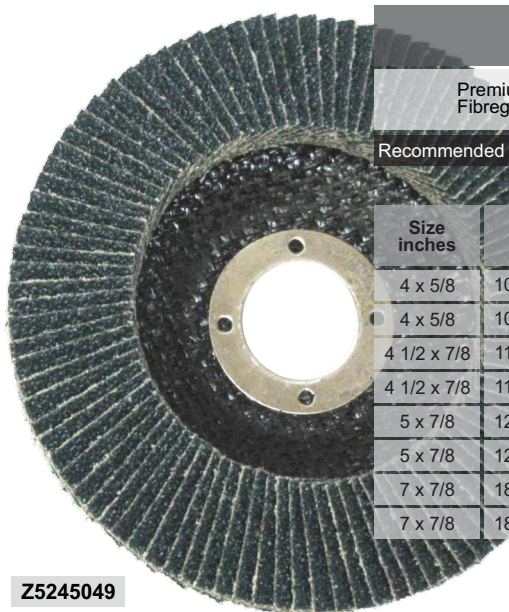
EZCUT

Premium Zirconia Abrasive Material made with Poly-Cotton cloth for best performance on all angle grinders. Fibreglass Backing. More open flaps structure for more aggressive grinding. Excellent performance with lower initial price.

Recommended use on:		Stainless Steels		Alloyed Steels		Tool Steels		Carbon Steels	
		Sheet Metal		Non Ferrous Metals		Cast Iron			
Size inches	Size mm	Type	Item No. by Grit				Max RPM	Qty Pkg	
			40	60	80	120			
4 x 5/8	100 x 16	EZ27F	Z3040047	Z3040067	Z3040087	Z3040127	15,300	20	
4 x 5/8	100 x 16	EZ29F	Z3040049	Z3040069	Z3040089	Z3040129	15,300	20	
4 1/2 x 7/8	115 x 22	EZ27F	Z3045047	Z3045067	Z3045087	Z3045127	13,300	20	
4 1/2 x 7/8	115 x 22	EZ29F	Z3045049	Z3045069	Z3045089	Z3045129	13,300	20	
5 x 7/8	125 x 22	EZ27F	Z3050047	Z3050067	Z3050087	Z3050127	12,200	20	
5 x 7/8	125 x 22	EZ29F	Z3050049	Z3050069	Z3050089	Z3050129	12,200	20	
7 x 7/8	180 x 22	EZ27F	Z3070047	Z3070067	Z3070087	Z3070127	8,500	20	
7 x 7/8	180 x 22	EZ29F	Z3070049	Z3070069	Z3070089	Z3070129	8,500	20	

Z3045049

Available with: • SAFE LOC 5/8-11 quick change hub on 4 1/2, and 5 discs. For item number add S to the end of the existing number.
• 5/8-11 Zinc Flange to 4.5" & 5" discs. For item number add H to the end of the existing number.



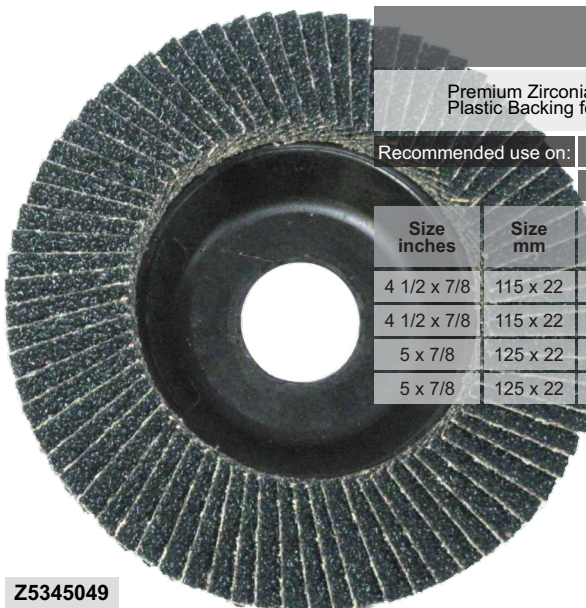
ZirCUT HD

Premium Zirconia Abrasive Material made with Poly-Cotton cloth for best performance on all angle grinders. Fibreglass Backing. Also known as **JUMBO** Flap Discs. Long life and excellent for blending and finishing.

Recommended use on:		Stainless Steels		Alloyed Steels		Tool Steels		Carbon Steels	
		Sheet Metal		Non Ferrous Metals		Cast Iron			
Size inches	Size mm	Type	Item No. by Grit					Max RPM	Qty Pkg
			36	40	60	80	120		
4 x 5/8	100 x 16	Z27FHD	Z5240037	Z5240047	Z5240067	Z5240087	Z5240127	15,300	10
4 x 5/8	100 x 16	Z29FHD	Z5240039	Z5240049	Z5240069	Z5240089	Z5240129	15,300	10
4 1/2 x 7/8	115 x 22	Z27FHD	Z5245037	Z5245047	Z5245067	Z5245087	Z5245127	13,300	10
4 1/2 x 7/8	115 x 22	Z29FHD	Z5245039	Z5245049	Z5245069	Z5245089	Z5245129	13,300	10
5 x 7/8	125 x 22	Z27FHD	Z5250037	Z5250047	Z5250067	Z5250087	Z5250127	12,200	10
5 x 7/8	125 x 22	Z29FHD	Z5250039	Z5250049	Z5250069	Z5250089	Z5250129	12,200	10
7 x 7/8	180 x 22	Z27FHD	Z5270037	Z5270047	Z5270067	Z5270087	Z5270127	8,500	10
7 x 7/8	180 x 22	Z29FHD	Z5270039	Z5270049	Z5270069	Z5270089	Z5270129	8,500	10

Z5245049

Available with: • SAFE LOC 5/8-11 quick change hub on 4 1/2, and 5 discs. For item number add S to the end of the existing number.
• 5/8-11 Zinc Flange to 4.5" & 5" discs. For item number add H to the end of the existing number.



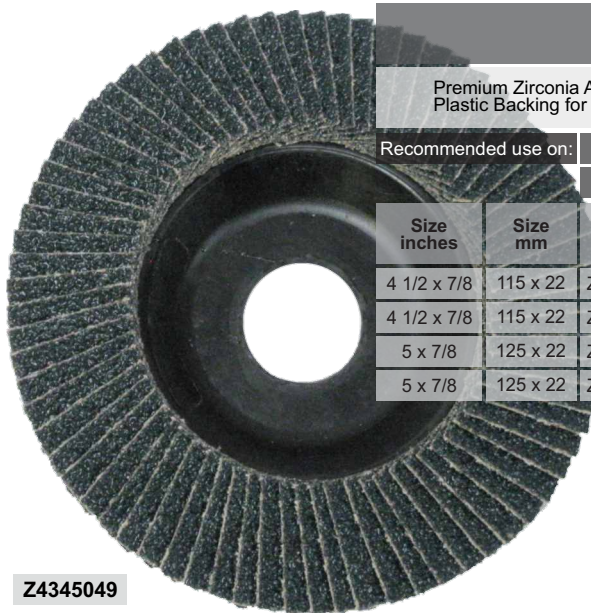
ZirCUT P

Premium Zirconia Abrasive Material made with Poly-Cotton cloth for best performance on all angle grinders. Plastic Backing for effortless grinding.

Recommended use on:			Stainless Steels		Alloyed Steels		Tool Steels		Carbon Steels	
			Sheet Metal		Non Ferrous Metals		Cast Iron			
Size inches	Size mm	Type	Item No. by Grit				Max RPM	Qty Pkg		
			40	60	80	120				
4 1/2 x 7/8	115 x 22	Z27P	Z5345047	Z5345067	Z5345087	Z5345127	13,300	10		
4 1/2 x 7/8	115 x 22	Z29P	Z5345049	Z5345069	Z5345089	Z5345129	13,300	10		
5 x 7/8	125 x 22	Z27P	Z5350047	Z5350067	Z5350087	Z5350127	12,200	10		
5 x 7/8	125 x 22	Z29P	Z5350049	Z5350069	Z5350089	Z5350129	12,200	10		

Z5345049

Available with: • SAFE LOC 5/8-11 quick change hub on 4 1/2, and 5 discs. For item number add S to the end of the existing number.
• 5/8-11 Zinc Flange to 4.5" & 5" discs. For item number add H to the end of the existing number.

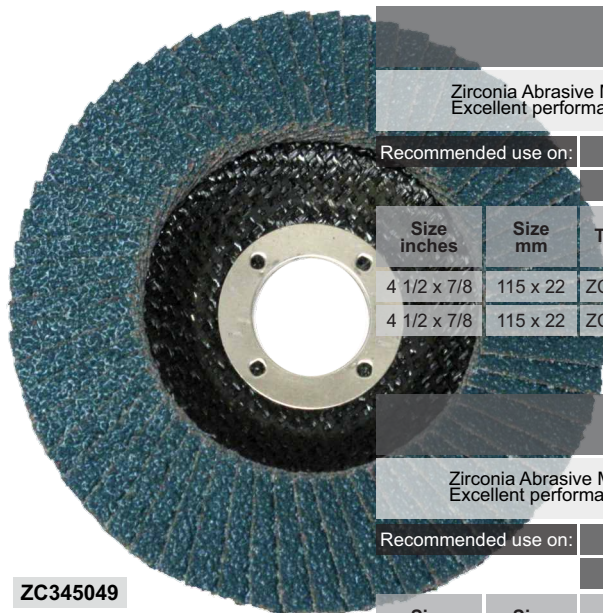
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ZeeCUT P

Premium Zirconia Abrasive Material made with Poly-Cotton cloth for best performance on all angle grinders. Plastic Backing for effortless grinding.

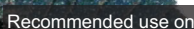
Recommended use on:		Stainless Steels		Alloyed Steels		Tool Steels		Carbon Steels	
		Sheet Metal		Non Ferrous Metals		Cast Iron			
Size inches	Size mm	Type	Item No. by Grit					Max RPM	Qty Pkg
			36	40	60	80	120		
4 1/2 x 7/8	115 x 22	ZE27P	Z4345037	Z4345047	Z4340067	Z4345087	Z4345127	13,300	10
4 1/2 x 7/8	115 x 22	ZE29P	Z4345039	Z4345049	Z4345069	Z4345089	Z4345129	13,300	10
5 x 7/8	125 x 22	ZE27P	Z4350037	Z4350047	Z4350067	Z4350087	Z4350127	12,200	10
5 x 7/8	125 x 22	ZE29P	Z4350039	Z4350049	Z4350069	Z4350089	Z4350129	12,200	10

Available with: • SAFE LOC 5/8-11 quick change hub on 4 1/2, and 5" discs. For item number add S to the end of the existing number.
• 5/8-11 Zinc Flange to 4.5" & 5" discs. For item number add H to the end of the existing number.

**ZC345049**

ZCCUT

Zirconia Abrasive Material made with Cotton cloth for less demanding applications. Fiberglass Backing. Excellent performance in finer grids for finishing, no glazing.

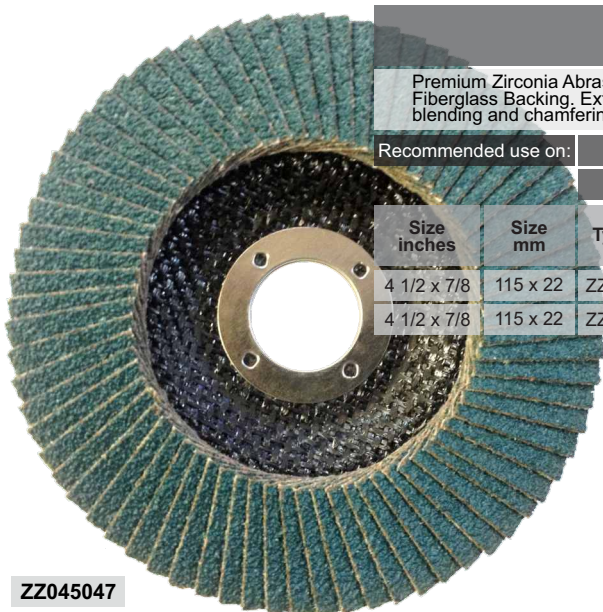
	Recommended use on:		Stainless Steels	Carbon Steels	Sheet Metal	Non Ferrous Metals		
			Cast Iron					
Size inches	Size mm	Type	Item No. by Grit				Max RPM	Qty Pkg
			40	60	80	120		
4 1/2 x 7/8	115 x 22	ZC27F	ZC345047	ZC345067	ZC345087	ZC345127	13,300	20
4 1/2 x 7/8	115 x 22	ZC29F	ZC345049	ZC345069	ZC345089	ZC345129	13,300	20

ZCCUT+

Zirconia Abrasive Material made with Cotton cloth for less demanding applications. Fiberglass Backing. Excellent performance in finer grids for finishing, no glazing. More material and longer life than ZCCUT.

Recommended use on:		Stainless Steels		Carbon Steels		Sheet Metal		Non Ferrous Metals	
		Cast Iron							
Size inches	Size mm	Type	Item No. by Grit				Max RPM	Qty Pkg	
			40	60	80	120			
4 1/2 x 7/8	115 x 22	ZCC27F	ZC445047	ZC445067	ZC445087	ZC445127	13,300	20	
4 1/2 x 7/8	115 x 22	ZCC29F	ZC445049	ZC445069	ZC445089	ZC445129	13,300	20	

Available with: • SAFE LOC 5/8-11 quick change hub on 4 1/2, discs. For item number add S to the end of the existing number.
• 5/8-11 Zinc Flange to 4.5" & 5" discs. For item number add H to the end of the existing number.



ZZCUT

Premium Zirconia Abrasive Material made with Polyester cloth. Best performance on high power angle grinders. Fiberglass Backing. Extremely long life especially with coarse grits. Not recommended for finishing. Use for weld blending and chamfering on all steels.

Recommended use on:		Stainless Steels		Alloyed Steels		Tool Steels		Carbon Steels	
		Sheet Metal		Cast Iron					
Size inches	Size mm	Type	Item No. by Grit					Max RPM	Qty Pkg
			36	40	60	80	120		
4 1/2 x 7/8	115 x 22	ZZ27F	ZZ045037	ZZ045047	ZZ045067	ZZ045087	ZZ045127	13,300	10
4 1/2 x 7/8	115 x 22	ZZ27F	ZZ045039	ZZ045049	ZZ045069	ZZ045089	ZZ045129	13,300	10

ZZ045047

Available with: • SAFE LOC 5/8-11 quick change hub on 4 1/2" discs. For item number add S to the end of the existing number.
• 5/8-11 Zinc Flange to 4.5" & 5" discs. For item number add H to the end of the existing number.



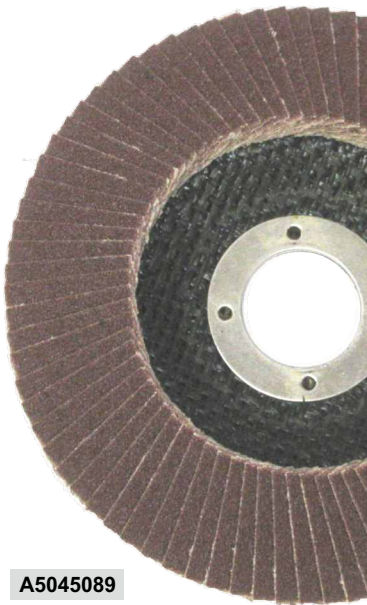
TRIMZEE

Premium Zirconia Abrasive Material made with Poly-Cotton cloth for best performance on all angle grinders. Trimmable Plastic Backing for maximum abrasive usage.

Recommended use on:		Stainless Steels		Alloyed Steels		Tool Steels		Carbon Steels	
		Sheet Metal		Non Ferrous Metals		Cast Iron			
Size inches	Size mm	Type	Item No. by Grit					Max RPM	Qty Pkg
			36	40	60	80	120		
4 1/2 x 7/8	115 x 22	ZT27P	Z5T45037	Z5T45047	Z5T45067	Z5T45087	Z5T45127	13,300	10
5 x 7/8	125 x 22	ZT27P	Z5T50037	Z5T50047	Z5T50067	Z5T50087	Z5T50127	12,200	10
6 x 7/8	150 x 22	ZT27P	Z5T60037	Z5T60047	Z5T60067	Z5T60087	Z5T60127	10,200	10

Z5T45067

Available with: • SAFE LOC 5/8-11 quick change hub on 4 1/2" and 5" discs. For item number add S to the end of the existing number.
• 5/8-11 Zinc Flange to 4.5" & 5" discs. For item number add H to the end of the existing number.



AloCUT

Premium Aluminum Oxide Abrasive Material. General purpose disc for use on carbon steels. Use on all angle grinders. Fibreglass Backing. For demanding applications where high pressure and high stock removal is required

Recommended use on:		Carbon Steels		Sheet Metal		Cast Iron			
Size inches	Size mm	Type	Item No. by Grit					Max RPM	Qty Pkg
			36	40	60	80	120		
4 x 5/8	100 x 16	A27F	A5040037	A5040047	A5040067	A5040087	A5040127	15,300	10
4 x 5/8	100 x 16	A29F	A5040039	A5040049	A5040069	A5040089	A5040129	15,300	10
4 1/2 x 7/8	115 x 22	A27F	A5045037	A5045047	A5045067	A5045087	A5045127	13,300	10
4 1/2 x 7/8	115 x 22	A29F	A5045039	A5045049	A5045069	A5045089	A5045129	13,300	10
5 x 7/8	125 x 22	A27F	A5050037	A5050047	A5050067	A5050087	A5050127	12,200	10
5 x 7/8	125 x 22	A29F	A5050039	A5050049	A5050069	A5050089	A5050129	12,200	10
7 x 7/8	180 x 22	A27F	A5070037	A5070047	A5070067	A5070087	A5070127	8,500	10
7 x 7/8	180 x 22	A29F	A5070039	A5070049	A5070069	A5070089	A5070129	8,500	10

A5045089

Available with: • SAFE LOC 5/8-11 quick change hub on 4 1/2, and 5 discs. For item number add S to the end of the existing number.
• 5/8-11 Zinc Flange to 4.5" & 5" discs. For item number add H to the end of the existing number.



CerCUT

Premium Ceramic Abrasive Material with Polyester cloth for best performance on high power angle grinders. Hi-Tech self sharpening ceramic grit. Fibreglass Backing. Extremely tough and long lasting in coarse grit. Use for heavy grinding, weld blending and chamfering on all steels and hard to grind materials.

Recommended use on:		Stainless Steel		Titanium		Hard Steel		Tool Steels	
		Alloyed Steels		Sheet Metal					
Size inches	Size mm	Type	Item No. by Grit					Max RPM	Qty Pkg
			36	40	60	80	120		
4 x 5/8	100 x 16	C27F	C5040037	C5040047	C5040067	C5040087	C5040127	15,300	10
4 x 5/8	100 x 16	C29F	C5040039	C5040049	C5040069	C5040089	C5040129	15,300	10
4 1/2 x 7/8	115 x 22	C27F	C5045037	C5045047	C5045067	C5045087	C5045127	13,300	10
4 1/2 x 7/8	115 x 22	C29F	C5045039	C5045049	C5045069	C5045089	C5045129	13,300	10
5 x 7/8	125 x 22	C27F	C5050037	C5050047	C5050067	C5050087	C5050127	12,200	10
5 x 7/8	125 x 22	C29F	C5050039	C5050049	C5050069	C5050089	C5050129	12,200	10
7 x 7/8	180 x 22	C27F	C5070037	C5070047	C5070067	C5070087	C5070127	8,500	10
7 x 7/8	180 x 22	C29F	C5070039	C5070049	C5070069	C5070089	C5070129	8,500	10

C5050039

Available with: • SAFE LOC 5/8-11 quick change hub on 4 1/2, and 5 discs. For item number add S to the end of the existing number.
• 5/8-11 Zinc Flange to 4.5" & 5" discs. For item number add H to the end of the existing number.



RED FURY

Premium Ceramic Top Size Abrasive Material with Polyester cloth for best performance on high power angle grinders. Hi-Tech self sharpening ceramic grit. Fibreglass Backing. Extremely tough and long lasting in coarse grit. Use for heavy grinding, weld blending and chamfering on all steels and hard to grind materials. Cool and fast cutting with no loading.

Recommended use on:		Stainless Steels		Titanium		Tool Steels		Hard Steels	
		Alloyed Steels		Sheet Metal					
Size inches	Size mm	Type	Item No. by Grit					Max RPM	Qty Pkg
			36	40	60	80	120		
4 x 5/8	100 x 16	C27FS	Z5540037	C5540047	C5540067	C5540087	C5540127	15,300	10
4 x 5/8	100 x 16	C29FS	Z5540039	C5540049	C5540069	C5540089	C5540129	15,300	10
4 1/2 x 7/8	115 x 22	C27FS	Z5545037	C5545047	C5545067	C5545087	C5545127	13,300	10
4 1/2 x 7/8	115 x 22	C29FS	Z5045039	C5545049	C5545069	C5545089	C5545129	13,300	10
5 x 7/8	125 x 22	C27FS	Z5550037	C5550047	C5550067	C5550087	C5550127	12,200	10
5 x 7/8	125 x 22	C29FS	Z5550039	C5550049	C5550069	C5550089	C5550129	12,200	10
6 x 7/8	150 x 22	C27FS	Z5560037	C5560047	C5560067	C5560087	C5560127	10,200	10
6 x 7/8	150 x 22	C29FS	Z5560039	C5560049	C5560069	C5560089	C5560129	10,200	10
7 x 7/8	180 x 22	C27FS	Z5570037	C5570047	C5570067	C5570087	C5570127	8,500	10
7 x 7/8	180 x 22	C29FS	Z5570039	C5570049	C5570069	C5570089	C5570129	8,500	10

C5545047

Available with: • SAFE LOC 5/8-11 quick change hub on 4 1/2, and 5 discs. For item number add S to the end of the existing number.
• 5/8-11 Zinc Flange to 4.5" & 5" discs. For item number add H to the end of the existing number.



RED FURY PRO

Premium Ceramic Top Size Abrasive Material. Aluminum backing for extremely demanding applications where high pressure and high stock removal is required. Hi-Tech self sharpening ceramic grit. Cool and fast cutting with no loading. Extremely tough and long lasting in coarse grit. Use for heavy grinding, weld blending and chamfering on all steels and hard to grind materials. Best performance on high power angle grinders.

Recommended use on:		Stainless Steels		Titanium		Tool Steels		Hard Steels	
		Alloyed Steels		Sheet Metal					
Size inches	Size mm	Type	Item No. by Grit					Max RPM	Qty Pkg
			36	40	60	80	120		
4 x 5/8	100 x 16	C27AS	C5640037	C5640047	C5640067	C5640087	C5640127	15,300	10
4 x 5/8	100 x 16	C29AS	C5640039	C5640049	C5640069	C5640089	C5640129	15,300	10
4 1/2 x 7/8	115 x 22	C27AS	C5645037	C5645047	C5640067	C5645087	C5645127	13,300	10
4 1/2 x 7/8	115 x 22	C29AS	C5645039	C5645049	C5645069	C5645089	C5645129	13,300	10
5 x 7/8	125 x 22	C27AS	C5650037	C5650047	C5650067	C5650087	C5650127	12,200	10
5 x 7/8	125 x 22	C29AS	C5650039	C5650049	C5650069	C5650089	C5650129	12,200	10
7 x 7/8	180 x 22	C27AS	C5670037	C5670047	C5670067	C5670087	C5670127	8,500	10
7 x 7/8	180 x 22	C29AS	C5670039	C5670049	C5670069	C5670089	C5670129	8,500	10

C5645087

Available with: • SAFE LOC 5/8-11 quick change hub on 4 1/2, and 5 discs. For item number add S to the end of the existing number.
• 5/8-11 Zinc Flange to 4.5" & 5" discs. For item number add H to the end of the existing number.

TRIMCEE

Premium Ceramic Top Size Abrasive Material with Polyester cloth for best performance on high power angle grinders. Hi-Tech self sharpening ceramic grit. Trimmable Plastic Backing for maximum abrasive usage. Extremely tough and long lasting in coarse grit. Use for heavy grinding, weld blending and chamfering on all steels and hard to grind materials. Cool and fast cutting with no loading.

Recommended use on:	Stainless Steels	Alloyed Steels	Tool Steels	Hard Steels
	Sheet Metal			

Size inches	Size mm	Type	Item No. by Grit					Max RPM	Qty Pkg
			36	40	60	80	120		
4 1/2 x 7/8	115 x 22	CT27FS	C5T45037	C5T45047	C5T45067	C5T45087	C5T45127	13,300	10
5 x 7/8	125 x 22	CT27FS	C5T50039	C5T50049	C5T50069	C5T50089	C5T50129	12,200	10
6 x 7/8	150 x 22	CT27FS	C5T60039	C5T60049	C5T60069	C5T60089	C5T60129	10,200	10

C5T45047

Available with: • SAFE LOC 5/8-11 quick change hub on 4 1/2" discs. For item number add S to the end of the existing number.
• 5/8-11 Zinc Flange to 4.5" & 5" discs. For item number add H to the end of the existing number.

SiCUT

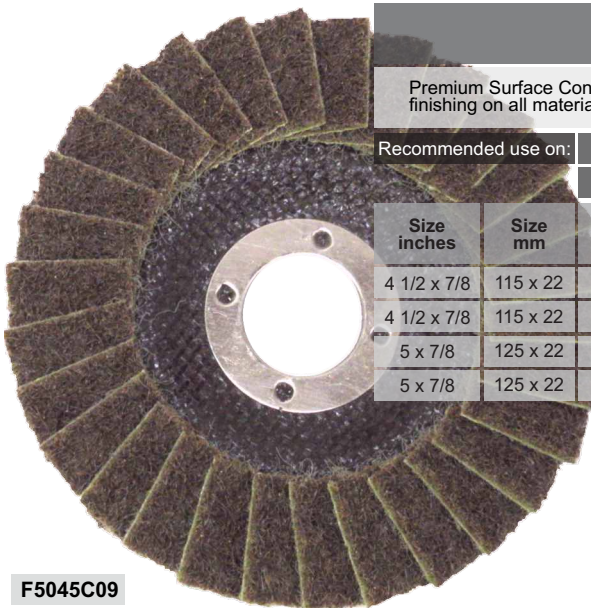
Premium Silicon Carbide Abrasive Material made with Polyester cloth. Use on all angle grinders. Fibreglass Backing. Other Grits Also Available.

Recommended use on:	Fiberglass	Titanium	Carbide	Masonry
	Plastic	Wood	Brass/Bronze	Glass

Size inches	Size mm	Type	Item No. by Grit					Max RPM	Qty Pkg
			36	40	60	80	120		
4 x 5/8	100 x 16	S27F	S5040037	S5040047	S5040067	S5040087	S5040127	15,300	10
4 x 5/8	100 x 16	S29F	S5040039	S5040049	S5040069	S5040089	S5040129	15,300	10
4 1/2 x 7/8	115 x 22	S27F	S5045037	S5045047	S5045067	S5045087	S5045127	13,300	10
4 1/2 x 7/8	115 x 22	S29F	S5045039	S5045049	S5045069	S5045089	S5045129	13,300	10
5 x 7/8	125 x 22	S27F	S5050037	S5050047	S5050067	S5050087	S5050127	12,200	10
5 x 7/8	125 x 22	S29F	S5050039	S5050049	S5050069	S5050089	S5050129	12,200	10
7 x 7/8	180 x 22	S27F	S5070037	S5070047	S5070067	S5070087	S5070127	8,500	10
7 x 7/8	180 x 22	S29F	S5070039	S5070049	S5070069	S5070089	S5070129	8,500	10

S5045087

Available with: • SAFE LOC 5/8-11 quick change hub on 4 1/2" and 5" discs. For item number add S to the end of the existing number.
• 5/8-11 Zinc Flange to 4.5" & 5" discs. For item number add H to the end of the existing number.



FinishCUT

Premium Surface Conditioning Material. Use on all angle grinders. Fiberglass Backing. Excellent for cleaning and finishing on all materials

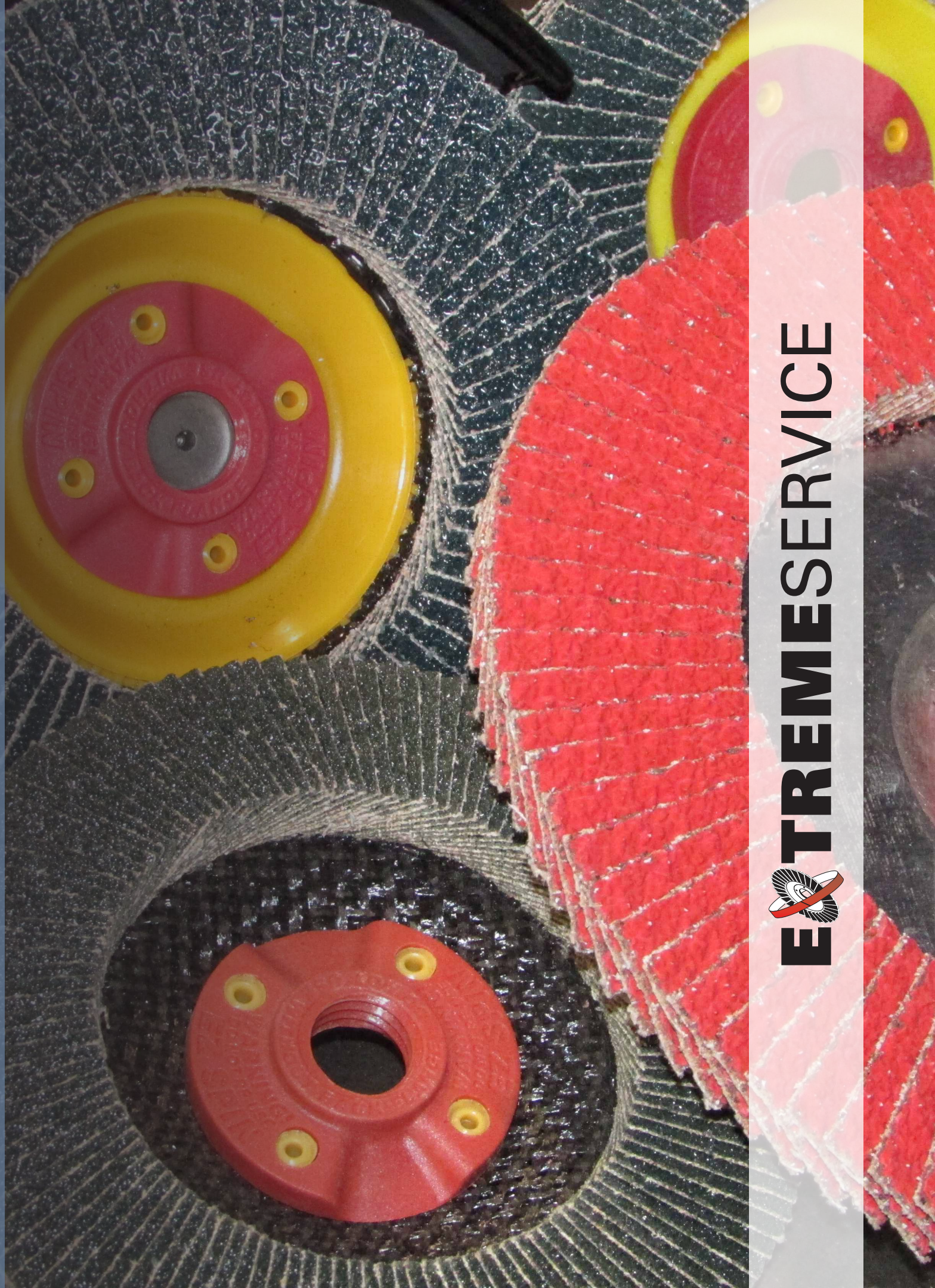
Recommended use on:		All Metals					
Size inches	Size mm	Type	Item No. by Grit			Max RPM	Qty Pkg
			COARSE	MEDIUM	FINE		
4 1/2 x 7/8	115 x 22	F27F	F5045C07	F5045M07	F5045F07	13,300	5
4 1/2 x 7/8	115 x 22	F29F	F5045C09	F5045M09	F5045F09	13,300	5
5 x 7/8	125 x 22	F27F	F5050C07	F5050M07	F5050F07	12,200	5
5 x 7/8	125 x 22	F29F	F5050C09	F5050M09	F5050F09	12,200	5

F5045C09

Available with: • SAFE LOC 5/8-11 quick change hub on 4 1/2, and 5 discs. For item number add S to the end of the existing number.
• 5/8-11 Zinc Flange to 4.5" & 5" discs. For item number add H to the end of the existing number.



FLAP DISCS



EXTREMESERVICE

